

FLOW PROCESS CHART										1. NUMBER		2. PAGE NO.		3. NO. OF PGS									
4. PROCESS										5. SUMMARY													
6. <input type="checkbox"/> MAN OR <input type="checkbox"/> MATERIAL										a. ACTIONS		b. PRESENT		c. PROPOSED		d. DIFFERENCE							
												NO.	TIME	NO.	TIME	NO.	TIME						
7. CHART BEGINS					8. CHART ENDS					<input type="checkbox"/> OPERATIONS													
										<input type="checkbox"/> TRANSPORTATIONS													
9. CHARTED BY					10. DATE					<input type="checkbox"/> INSPECTIONS													
										<input type="checkbox"/> DELAYS													
11. ORGANIZATION										<input type="checkbox"/> STORAGE													
										DISTANCE TRAVELED <i>(Feet)</i>													
12a. DETAILS OF <input type="checkbox"/> PRESENT <input type="checkbox"/> PROPOSED METHOD										b.		c.		d.		e.		f. ANALYSIS		g.		h. ANALYSIS	
										OPERATION		DISTANCE IN FEET		QUANTITY		TIME		WHAT?		NOTES		ELIMINATE	
										TRANSPORT						WHERE?				COMBINE			
										INSPECTION						WHEN?				SEQUENCE			
										DELAY						WHO?				PLACE			
										STORAGE						HOW?				PERSON			
																				IMPROVE			
1.										<input type="checkbox"/> <input type="checkbox"/>													
2.										<input type="checkbox"/> <input type="checkbox"/>													
3.										<input type="checkbox"/> <input type="checkbox"/>													
4.										<input type="checkbox"/> <input type="checkbox"/>													
5.										<input type="checkbox"/> <input type="checkbox"/>													
6.										<input type="checkbox"/> <input type="checkbox"/>													
7.										<input type="checkbox"/> <input type="checkbox"/>													
8.										<input type="checkbox"/> <input type="checkbox"/>													
9.										<input type="checkbox"/> <input type="checkbox"/>													
10.										<input type="checkbox"/> <input type="checkbox"/>													
11.										<input type="checkbox"/> <input type="checkbox"/>													
12.										<input type="checkbox"/> <input type="checkbox"/>													
13.										<input type="checkbox"/> <input type="checkbox"/>													
14.										<input type="checkbox"/> <input type="checkbox"/>													
15.										<input type="checkbox"/> <input type="checkbox"/>													
16.										<input type="checkbox"/> <input type="checkbox"/>													
17.										<input type="checkbox"/> <input type="checkbox"/>													
18.										<input type="checkbox"/> <input type="checkbox"/>													
19.										<input type="checkbox"/> <input type="checkbox"/>													
20.										<input type="checkbox"/> <input type="checkbox"/>													
21.										<input type="checkbox"/> <input type="checkbox"/>													

DETAILS OF <input type="checkbox"/> PRESENT <input type="checkbox"/> PROPOSED METHOD	OPERATION	TRANSPORT	INSPECTION	DELAY	STORAGE	DISTANCE IN FEET	QUANTITY	TIME	ANALYSIS				NOTES	ANALYSIS						
									WHY?					ELIMINATE	COMBINE	SEQUENCE	CH			
									WHAT?	WHERE?	WHEN?	WHO?					HOW?	PERSON	IMPROVE	
22.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
23.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
24.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
25.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
26.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
27.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
28.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
29.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
30.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
31.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
32.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
33.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
34.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
35.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
36.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
37.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
38.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
39.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
40.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
41.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
42.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
43.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
44.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
45.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
46.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
47.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															
48.	<input type="radio"/>	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>															